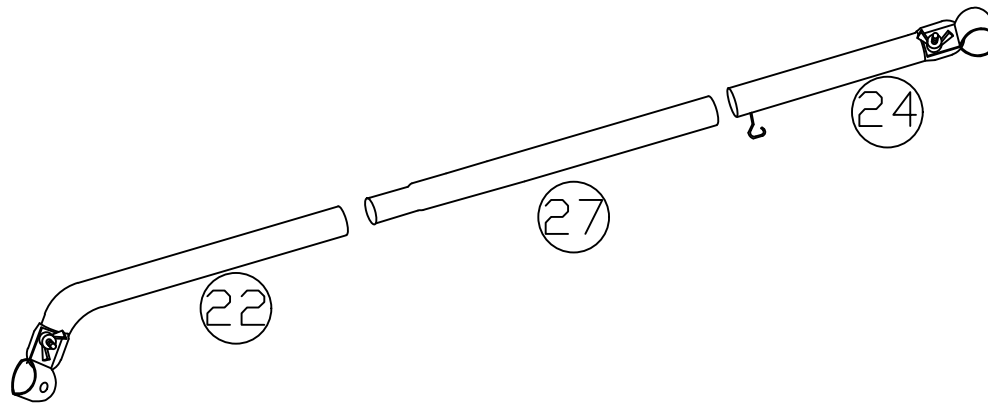


Frame Assembly

11-13



22	φ19x1200	1
24	φ22x1200	1
27	φ19x600	1